Upon receipt of the product and prior to initial operation, read these instructions thoroughly, and retain for future reference.

MOTOMAN INSTRUCTIONS

The DX200 Operator’s manual above corresponds to specific usage. Be sure to use the appropriate manual.
MANDATORY

- This manual explains the setting method for gun detachment function in maintenance mode. Read this manual carefully and be sure to understand its contents before handling the DX200.
- General items related to safety are listed in Chapter 1: Safety of the DX200 Instructions. To ensure correct and safe operation, carefully read the DX200 Instructions before reading this manual.

CAUTION

- Some drawings in this manual are shown with the protective covers or shields removed for clarity. Be sure all covers and shields are replaced before operating this product.
- The drawings and photos in this manual are representative examples and differences may exist between them and the delivered product.
- YASKAWA may modify this model without notice when necessary due to product improvements, modifications, or changes in specifications.
- If such modification is made, the manual number will also be revised.
- If your copy of the manual is damaged or lost, contact a YASKAWA representative to order a new copy. The representatives are listed on the back cover. Be sure to tell the representative the manual number listed on the front cover.
- YASKAWA is not responsible for incidents arising from unauthorized modification of its products. Unauthorized modification voids your product’s warranty.
Notes for Safe Operation

Read this manual carefully before installation, operation, maintenance, or inspection of the DX200.

In this manual, the Notes for Safe Operation are classified as “WARNING”, “CAUTION”, “MANDATORY”, or “PROHIBITED”.

![WARNING]

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury to personnel.

![CAUTION]

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury to personnel and damage to equipment. It may also be used to alert against unsafe practices.

![MANDATORY]

Always be sure to follow explicitly the items listed under this heading.

![PROHIBITED]

Must never be performed.

Even items described as “CAUTION” may result in a serious accident in some situations.

At any rate, be sure to follow these important items.

**NOTE**

To ensure safe and efficient operation at all times, be sure to follow all instructions, even if not designated as “CAUTION” and “WARNING”.

WARNING

• Before operating the manipulator, check that servo power is turned OFF pressing the emergency stop buttons on the front door of the DX200 and the programming pendant.

When the servo power is turned OFF, the SERVO ON LED on the programming pendant is turned OFF.

Injury or damage to machinery may result if the emergency stop circuit cannot stop the manipulator during an emergency. The manipulator should not be used if the emergency stop buttons do not function.

Figure 1: Emergency Stop Button

• Once the emergency stop button is released, clear the cell of all items which could interfere with the operation of the manipulator.

Then turn the servo power ON.

Injury may result from unintentional or unexpected manipulator motion.

Figure 2: Release of Emergency Stop

• Observe the following precautions when performing teaching operations within the P-point maximum envelope of the manipulator:
  – View the manipulator from the front whenever possible.
  – Always follow the predetermined operating procedure.
  – Keep in mind the emergency response measures against the manipulator’s unexpected motion toward you.
  – Ensure that you have a safe place to retreat in case of emergency.

Improper or unintended manipulator operation may result in injury.

• Confirm that no person is present in the P-point maximum envelope of the manipulator and that you are in a safe location before:
  – Turning ON the power for the DX200.
  – Moving the manipulator with the programming pendant.
  – Running the system in the check mode.
  – Performing automatic operations.

Injury may result if anyone enters the P-point maximum envelope of the manipulator during operation. Always press an emergency stop button immediately if there is a problem.

The emergency stop buttons are located on the right of front door of the DX200 and the programming pendant.
Definition of Terms Used Often in This Manual

The MOTOMAN is the YASKAWA industrial robot product. The MOTOMAN usually consists of the manipulator, the controller, the programming pendant, and supply cables.

In this manual, the equipment is designated as follows:

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Manual Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>DX200 controller</td>
<td>DX200</td>
</tr>
<tr>
<td>DX200 programming pendant</td>
<td>Programming pendant</td>
</tr>
<tr>
<td>Cable between the manipulator and the controller</td>
<td>Manipulator cable</td>
</tr>
</tbody>
</table>
Descriptions of the programming pendant, buttons, and displays are shown as follows:

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Manual Designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Programming Pendant</td>
<td>Character Keys The keys which have characters printed on them are denoted with [ ]. ex. [ENTER]</td>
</tr>
<tr>
<td></td>
<td>Symbol Keys The keys which have a symbol printed on them are not denoted with [ ] but depicted with a small picture. ex. page key</td>
</tr>
<tr>
<td></td>
<td>The cursor key is an exception, and a picture is not shown.</td>
</tr>
<tr>
<td></td>
<td>Axis Keys Number Keys &quot;Axis Keys&quot; and &quot;Number Keys&quot; are generic names for the keys for axis operation and number input.</td>
</tr>
<tr>
<td></td>
<td>Keys pressed simultaneously When two keys are to be pressed simultaneously, the keys are shown with a &quot;+&quot; sign between them, ex. [SHIFT]+[COORD]</td>
</tr>
<tr>
<td></td>
<td>Displays The menu displayed in the programming pendant is denoted with { }. ex. {JOB}</td>
</tr>
</tbody>
</table>

**Description of the Operation Procedure**

In the explanation of the operation procedure, the expression "Select • • • " means that the cursor is moved to the object item and the SELECT key is pressed, or that the item is directly selected by touching the screen.

**Registered Trademark**

In this manual, names of companies, corporations, or products are trademarks, registered trademarks, or bland names for each company or corporation. The indications of (R) and TM are omitted.
1 Setting method for robot detachment function ................................................................. 1-1
  1.1 Setting maintenance mode ....................................................................................... 1-1
  1.2 Setting robot detachment function ......................................................................... 1-4
1 Setting method for robot detachment function

1.1 Setting maintenance mode

This mode is used for setting up and maintenance of the robot system.

1. Turn the power ON while pressing MAIN MENU button.
   – Maintenance mode screen starts up.

2. Select [SYSTEM] under the main menu.
   – Sub menu is shown.
1 Setting method for robot detachment function
1.1 Setting maintenance mode

3. Select [SECURITY].
   - Mode selection screen is shown.

4. Press SELECT key to select the mode.
   - Mode selection list is shown.

5. Move the cursor to [MANAGEMENT MODE] and select.
   - Password input box is shown.
1. Setting method for robot detachment function
   1.1 Setting maintenance mode

6. Input the password for management mode and press ENTER key.
   – When the correct password is input, the security mode is changed.
1.2 Setting robot detachment function

Operator can set or modify the setting items for robot detachment function in detail setting screen.

The specified parameters are to be set automatically according to the setting contents in detail setting screen.

1. Select [SYSTEM] under main menu.
   – The sub menu is shown.

2. Select [SETUP].
   – [SETUP] screen is shown.
3. Move the cursor to [OPTION FUNCTION] and select.
   – [OPTION FUNCTION] screen is shown.

4. Move the cursor to [ROBOT DETACHMENT] and select
   – Detail setting screen for robot detachment function is shown.

5. Change the setting contents.
   – Move the cursor to the target group and select to change the setting.
     Every pressing the select key switches the indication between ATTACHED and DETACHED.
6. Change the setting item on JOB.

   - Move the cursor to the JOB setting item and select.
     Every pressing the select key switches the indication between ☐ and ☐

   - Description for the setting items on JOB
     When ☐ is selected: The JOB including detached group cannot be started up.
     When ☐ is selected: The JOB including detached group can be started up.

     However, the detached axes cannot be operated.


   - Confirmation message for parameter change is shown.

8. Select [YES] to confirm the change.

   - System parameters are to be set automatically, then the screen returns to the option function screen.
DX200 OPTIONS
INSTRUCTIONS
FOR ROBOT DETACHMENT FUNCTION

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Specifications are subject to change without notice
for ongoing product modifications and improvements.