ArcWorld® V-6000 XHD Series
SYSTEM MANUAL
For ArcWorld V-6200 XHD and ArcWorld V-6300 XHD

Upon receipt of the product and prior to initial operation, read these instructions thoroughly and retain for future reference.

MOTOMAN INSTRUCTIONS
- MOTOMAN XXXXXX INSTRUCTIONS
- DX100 INSTRUCTIONS
- DX100 OPERATOR'S MANUAL
- DX100 MAINTENANCE MANUAL

The DX100 operator's manual above corresponds to specific usage. Be sure to use the appropriate manual.

Part Number: 156986-1CD
Revision: 1
MANDATORY

• This system manual provides an overview of the Motoman ArcWorld® V-6000 XHD Series system. It gives general information about the system, a description of its major components, and the procedures for installation, system operation, and preventive and repair maintenance. Be sure to read and understand this manual thoroughly before installing and operating the ArcWorld® V-6000 XHD Series system.

• General items related to safety are listed in Section 2 of the DX100 Controller Manual. To ensure correct and safe operation, carefully read the DX100 Controller Manual before reading this manual.

CAUTION

• Some drawings in this manual are shown with the protective covers or shields removed for clarity. Be sure that all covers and shields are replaced before operating this product.

• The drawings and photos in this manual are representative examples, and differences may exist between them and the delivered product.

• YASKAWA may modify this model without notice when necessary due to product improvements, modifications, or changes in specifications.

• If such a modification is made, the manual number will also be revised.

• If your copy of the manual is damaged or lost, contact a YASKAWA representative to order a new copy. The representatives are listed on the back cover. Be sure to tell the representative the manual number listed on the front cover.

• YASKAWA is not responsible for incidents arising from unauthorized modification of its products. Unauthorized modification voids your product's warranty.
Notes for Safe Operation

Read this manual carefully before installation, operation, maintenance, or inspection of the Motoman ArcWorld® V-6000 XHD Series system.

In this manual, the Notes for Safe Operation are classified as “WARNING,” “CAUTION,” “MANDATORY,” or “PROHIBITED.”

**WARNING**

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury to personnel.

**CAUTION**

Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury to personnel and damage to equipment. It may also be used to alert against unsafe practices.

**MANDATORY**

Always be sure to follow explicitly the items listed under this heading.

**PROHIBITED**

Must never be performed

Even items described as “CAUTION” may result in a serious accident in some situations. At any rate, be sure to follow these important items.

**NOTE**

To ensure safe and efficient operation at all times, be sure to follow all instructions, even if not designated as "CAUTION" and "WARNING."
WARNING

• Before operating the manipulator, check that servo power is turned OFF by pressing the EMERGENCY STOP buttons on the operator station or Programming Pendant (refer to Figure 1). When servo power is turned OFF, the SERVO ON LED on the Programming Pendant is turned OFF.

Injury or damage to machinery may result if the Emergency Stop circuit cannot stop the manipulator during an emergency. The manipulator should not be used if the EMERGENCY STOP buttons do not function.

Figure 1: EMERGENCY STOP Button

• Release the EMERGENCY STOP button (refer to Figure 2). Once this button is released, clear the cell of all items which could interfere with the operation of the manipulator. Then turn servo power ON.

Injury may result from unintentional or unexpected manipulator motion.

Figure 2: Release of EMERGENCY STOP Button

• Observe the following precautions when performing teaching operations within the P-point maximum envelope of the manipulator:
  – View the manipulator from the front whenever possible.
  – Always follow the predetermined operating procedure.
  – Ensure that you have a safe place to retreat to in case of emergency.

Improper or unintended manipulator operation may result in injury.

• Confirm that no person is present in the P-point maximum envelope of the manipulator and that you are in a safe location before:
  – Turning on the power for the DX100 controller.
  – Moving the manipulator with the Programming Pendant.
  – Running the system in the check mode.
  – Performing automatic operations.

Injury may result if anyone enters the P-point maximum envelope of the manipulator during operation. Always press an EMERGENCY STOP button immediately if there is a problem. The EMERGENCY STOP buttons are located on the operator station and on the Programming Pendant.
CAUTION

- Perform the following inspection procedures prior to conducting manipulator teaching. If problems are found, repair them immediately and be sure that all other necessary processing has been performed.
  - Check for problems in manipulator movement.
  - Check for damage to insulation and sheathing of external wires.
- Always return the Programming Pendant to the hook on the cabinet of the DX100 controller after use.

The Programming Pendant can be damaged if it is left in the manipulator's work area, on the floor, or near fixtures.

- Read and understand the Explanation of Warning Labels in the DX100 Controller Manual before operating the ArcWorld® V-6000 XHD Series system.

Definition of Terms Used Often in This Manual

The MOTOMAN manipulator is the YASKAWA industrial robot product.

The manipulator usually consists of the controller, the Programming Pendant, and supply cables.

In this manual, the equipment is designated as follows:

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</thead>
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<tr>
<td>DX100 controller</td>
<td>DX100</td>
</tr>
<tr>
<td>DX100 Programming Pendant</td>
<td>Programming Pendant</td>
</tr>
<tr>
<td>Cable between the manipulator and the controller</td>
<td>Manipulator cable</td>
</tr>
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</table>
Explanation of Warning Labels

The following warning labels are attached to the manipulator (refer to Figure 3).

Always follow the warnings on the labels.

Also, an identification label with important information is placed on the body of the manipulator. Prior to operating the manipulator, confirm the contents.

Figure 3: Warning Labels Location

![Diagram showing the location of warning labels on the manipulator.]

**Nameplate:**

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<tr>
<th>MOTOMAN</th>
<th>TYPE</th>
<th>PAY LOAD</th>
<th>MASS</th>
<th>ORDER NO.</th>
<th>DATE</th>
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<td></td>
<td></td>
<td>6.0 kg</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**WARNING Label A:**

- **WARNING**
- Moving parts may cause injury

**WARNING Label B:**

- **WARNING**
- Do not enter robot work area.
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1 Introduction

1.1 About This Document

This system manual provides a “first look” and overview of the complete Motoman ArcWorld® V-6000 XHD Series system. You should read and understand this system manual before moving on to the more detailed documentation that is included with your ArcWorld® V-6000 XHD Series system. Although basic in content, the system manual is intended for personnel who have received operator training from Motoman and who are familiar with the operation of this particular Motoman system. For more detailed information on any specific component or peripheral of the ArcWorld® V-6000 XHD Series system, please review the full documentation package that is included with your ArcWorld® V-6000 XHD Series system (refer to Section 1.3).

This manual documents a standard Motoman system. If your system is custom or modified, please use this manual in conjunction with the drawings, schematics, and parts listing (Bill of Material) for your specific system. The drawings, schematics, and parts listing are included in the documentation package supplied with your Motoman system.

This system manual contains the following sections:

Section 1 – Introduction
This section provides general information about the ArcWorld® V-6000 XHD Series and its components, a list of reference documents, and customer service information.

Section 2 – Equipment Description
This section provides a detailed description of the major components of the ArcWorld® V-6000 XHD Series system. This section also includes a table of component specifications.

Section 3 – Installation
This section provides instructions for the setup and installation of the ArcWorld® V-6000 XHD Series system.

Section 4 – Operation
This section provides instructions for basic operation of the ArcWorld® V-6000 XHD Series system. This section also provides procedures for start-up, loading, normal operation, fault recovery, and shutdown.

Section 5 – Maintenance
This section contains a table listing periodic maintenance requirements for the components of the ArcWorld® V-6000 XHD Series cell.

Section 6 – Anchor Requirements
This section provides recommended anchor and foundation requirements for the components of the ArcWorld® V-6000 XHD Series system.
1.2 System Overview

The ArcWorld® V-6000 XHD Series system provides a complete arc-welding solution in a standardized configuration (see Figure 1-1). The ArcWorld® V-6000 XHD Series is designed around a Motoman MA1400 or MA1900 robot, a DX100 controller, welding power source, and an MRM2-1200M3X positioner.

The ArcWorld® V-6000 XHD Series system features a total safety environment that meets or exceeds the requirements of the ANSI/RIA R15.06 Robot Safety standard and is designed to safeguard both personnel and equipment. Heavy-gauge, wire-mesh safety fencing prevents unintended entry of personnel into the work cell while it is in operation. Arc curtains cover the wire-mesh fencing to attenuate the amount of arc radiation that escapes the work cell during welding operations. A dual-interlocked access door at the rear of the work cell provides convenient access to equipment while providing a safety interlock to disable all equipment should the access door be opened while the robots are active. A safety light curtain system provides a "sensing field" in front of the positioner to protect the operator. Positioner movement is prevented whenever an operator is in a position that disrupts the sensing field of the light curtain system. In addition, maximum robot travel is physically limited by an S-axis “hard stop” at the base of each robot.

Figure 1-1: ArcWorld V-6300 XHD System Layout
1.2.1 System Layout
The MA-Series manipulator, MRM2-Series positioner, and heavy-gauge, welded wire safety fencing all share a common steel base for ease of installation and assurance of proper alignment between the robot and positioner. The welded wire safety fencing completely surrounds the ArcWorld® V-6000 XHD Series work cell. The DX100 controller shares a common equipment platform with the welding power source.

The common equipment platform is located outside and to the rear of the work cell. This arrangement allows most of the component wiring interconnects to be pre-wired at the factory, thus reducing the amount of point-to-point wiring required of the customer. All operator controls, including those on the Programming Pendant, DX100 controller, welding power supply, and Operator Station, are accessible from outside the ArcWorld® V-6000 XHD Series work cell.

1.2.2 Major Components
The ArcWorld® V-6000 XHD Series system includes the following major components:

- Motoman MA1400 or MA1900 manipulator(s)
- One DX100 controller assembly
- One MRM2-1200 M3X positioner:
- One Programming Pendant (located on DX100 controller)
- One Operator Station
- Welding equipment, including the following:
  - Welding power source
  - Motoman torch (water-cooled or air-cooled)
  - Wire feeder
  - Applicable welding interface
  - Torch mount
- Safety equipment, including the following:
  - Heavy-gauge, wire-mesh safety fencing
  - Arc curtains (cover the safety fencing)
  - Light curtain system
  - Interlocked work-cell access door
  - Steel arc screen on the positioner

1.2.3 Optional Equipment
The following optional equipment is available for use with the ArcWorld® V-6000 XHD Series system:

- Torch cleaner
- Wire cutter
- Water-cooled torch (with water circulator)
- TouchSense™ (starting point detection)
- ComArc™ (seam tracking)
1.3 Reference Documentation

For additional information, refer to the following:

- Motoman MA1400 Manipulator Manual (P/N 155557-1CD)
- Motoman Brake Release Manual (P/N 156239-1CD)
- Motoman DX100 Controller Manual (P/N 155494-1CD)
- Motoman Maintenance Manual for DX100 (P/N 155492-1CD)
- Motoman Operator's Manual for Arc Welding (P/N 155490-1CD)
- Motoman DX100 Concurrent I/O Manual (P/N 155491-1CD)
- Motoman MRM2-1000/1200M Sigma III Positioner (P/N 151322-1CD)
- Motoman DX100 Independent/Coordinated Control Function Manual (P/N 156431-1CD)
- Motoman INFORM User's Manual (P/N 155493-1CD)
- Vendor manuals for system components not manufactured by Motoman

1.4 Customer Support Information

If you need assistance with any aspect of your ArcWorld® V-6000 XHD Series system, please contact Motoman Customer Support at the following 24-hour telephone number:

(937) 847-3200

For routine technical inquiries, you can also contact Motoman Customer Support at the following e-mail address:

techsupport@motoman.com

When using e-mail to contact Motoman Customer Support, please provide a detailed description of your issue, along with complete contact information. Please allow approximately 24 to 36 hours for a response to your inquiry.

Please use e-mail for routine inquiries only. If you have an urgent or emergency need for service, replacement parts, or information, you must contact Motoman Customer Support at the telephone number shown above.
Please have the following information ready before you call:

- **System**
  - ArcWorld® V-6000 XHD Series

- **Robots**
  - MA1400

- **Positioner**
  - MRM2-1200M3X

- **Primary Application**
  - Arc Welding

- **Controller**
  - DX100

- **Software Version**
  - Access this information on the Programming Pendant's LCD display screen by selecting {MAIN MENU} - {SYSTEM INFO} - {VERSION}

- **Robot Serial Number**
  - Located on the robot data plate

- **Robot Sales Order Number**
  - Located on the DX100 controller data plate
2 Equipment Description

2.1 Robot Description

The ArcWorld® V-6000 XHD Series system uses the Motoman MA-Series six-axis robot(s). The MA-Series robots are specifically designed for arc-welding applications. The MA1400 robot has a payload capability of 3 kg and features a horizontal reach of 1434 mm. The MA1400 robot features a relative positioning accuracy of ±0.08 mm.

The MA-Series robots feature an internal cabling design that provides high flexibility and streamlines the robot profile, thus allowing access into confined spaces. The robot's B-axis (Pitch/Yaw) features an expanded range of motion that improves circumferential welding on cylindrical work pieces. The T-axis (Twist) can rotate the welding torch ± 200 degrees without cable interference.

The robot's S-axis rotation is physically limited by hard stops located in the base of each robot. For more information, refer to the MA1400 Manipulator Manual that came with your ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).

2.2 DX100 Controller

The DX100 robotic controller (see Figure 2-1) includes a Windows® CE Programming Pendant with a color touch screen, high-speed processing, built-in Ethernet, and a robust PC architecture. The DX100 easily handles multiple tasks and can control up to eight robots (up to 72 axes, including robots and external axes) and input/output (I/O) devices. Advanced Robot Motion (ARM) control provides high-performance path accuracy and vibration control.

The DX100 coordinates the operation of the ArcWorld® V-6000 XHD Series system. It controls manipulator movement and welding power supply, processes input and output signals, and provides the signals to operate the welding system.

For additional information on the Motoman DX100 controller, please refer to the DX100 Controller Manual that is included with your ArcWorld® V-6000 XHD Series documentation package (see Section 1.3).
2.2.1 Programming Pendant

The Programming Pendant (see Figure 2-2) provides the primary means of programmer/operator interaction with the ArcWorld® V-6000 XHD Series system. The pendant features the Windows® CE operating system and displays information on a 5.7-inch, color LCD, touch-screen display (640 X 480 VGA). The pendant also incorporates a CompactFlash® card slot for program backups.

The Programming Pendant provides icon-driven system programming. It also features a menu-driven interface to simplify operator interaction with the robots. Most operator controls are located on the Programming Pendant. This allows remote installation of the DX100 controller. By using the Programming Pendant, the operator can teach the robots motion; perform programming, editing, maintenance, and diagnostic functions; and enable or disable Operator Station control of the ArcWorld® V-6000 XHD Series system. For detailed information on the pendant’s programming keys, programming functions, and display functions, please refer to the DX100 Operator’s Manual for Arc Welding that is included with your ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).
Figure 2-2: Programming Pendant

- The Programming Pendant's LCD display goes dark after a few minutes of inactivity. Press any key to restore the screen.

- Operator Station Enable or Disable is accomplished with the Programming Pendant's Mode Select Switch. To transfer control of the ArcWorld® V-6000 XHD Series system to the Operator Station, set the Mode Select Switch to REMOTE.
2.3 Operator Station

The Operator Station (see Figure 2-3) includes a NEMA enclosure on a stand-alone pedestal. The following paragraphs describe the controls on the Operator Station.

Figure 2-3: Operator Station

2.3.1 Operator Station — CYCLE START/CYCLE LATCHED

WARNING

The operation of the CYCLE START/CYCLE LATCHED button is dependent on the structure of the Control Master job. Any alteration of the Control Master Job could result in injury to personnel or damage to equipment.

Pushing the green CYCLE START/CYCLE LATCHED button initiates a positioner sweep cycle if the robots are in HOME (Safe) position. If the CYCLE START/CYCLE LATCHED push button is pressed while the robots are welding, or otherwise not in HOME (Safe) position, the Cycle Start command is “latched” into (stored in) the DX100 controller circuitry. When the robots return to HOME (Safe) position, the “latched” Cycle Start command is executed and the positioner sweeps. Circuitry in the DX100 controller prevents the positioner from continuously cycling should the operator depress and hold the CYCLE START/CYCLE LATCHED push button.

2.3.2 Operator Station — Emergency Stop (E-STOP)

Pressing the Operator Station’s Emergency Stop (E-STOP) push button initiates an Emergency Stop (E-STOP). Refer to Section 2.6.4 for a discussion of the E-STOP function and the procedures for recovering the ArcWorld® V-6000 XHD Series system from the Emergency stop (E-STOP) condition.

2.3.3 Operator Station — ROBOT HOLD

Pressing the red ROBOT HOLD button stops robot operation and interrupts the job until the operator presses the green START button to resume operation. Operation resumes at the point in the program where the ROBOT HOLD state was initiated.
2.4 MRM2-1200 M3X Positioner

The ArcWorld® V-6000 XHD Series cell uses the MRM2-1200 M3X positioner. The MRM2-1200 M3X is AC servomotor controlled by the DX100 controller to provide coordinated motion. The standard tooling clearance between the headstock and tailstock is 3000 mm. The pin to pin dimension is 2920 +/- 15 mm.
Refer to Table 2-1 for specifications on the MRM2-1200 M3X positioner. The patented servomotor is used to sweep the positioner work stations into and out of the robot envelope and also to rotate the weld side of the positioner during welding.

A fixture frame is typically mounted between the headstock and tailstock faceplates. Fixtures are either mounted on or integrated into these frames for positioning and clamping of production parts. Pneumatic signals and electrical signals can be run to the fixtures, if required. Depending on part(s) size(s)/weights(s) you can mount single, multiple, or a combination of parts to the frame.

The ArcWorld® V-6000 XHD Series system is capable of synchronized motion between various components depending on the job configuration. Synchronized components move at the same time during operation. The robot (R1) can be synchronized with the positioner. The ArcWorld® V-6000 XHD Series system is also capable of true coordinated motion, where linear, circular, or spline motion can be coordinated between R1 and the positioner. Coordinated motion allows the robot to weld while the positioner rotates the parts. For additional information on coordinated motion, refer to the Independent/Coordinated Control Function Manual (see Section 1.3).

**NOTE**

In areas of high humidity, use surface protection to prevent corrosion of the tooling plates.

<table>
<thead>
<tr>
<th>Conditions</th>
<th>Specifications</th>
</tr>
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<tr>
<td>Payload</td>
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<td></td>
<td>2400 kg total</td>
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<tr>
<td>Index Time</td>
<td>3.25 seconds</td>
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<td>Load Height</td>
<td>910 mm</td>
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<tr>
<td>Programming Height</td>
<td>1141 mm</td>
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<tr>
<td>Maximum Fixture Diameter</td>
<td>1300 mm</td>
</tr>
<tr>
<td>Standard Fixture Length</td>
<td>3000 mm</td>
</tr>
<tr>
<td>Tooling Axis Weld Ground Capacity</td>
<td>1200 amperes at 100% duty cycle</td>
</tr>
</tbody>
</table>

**2.4.1 Arc Screen**

**WARNING**

Do not operate this equipment unless the arc screen is in place or eye damage can occur!

The MRM2-1200 M3X positioner is equipped with a sheet metal screen that runs the length of the positioner table and visually separates the loading zone from the welding zone. This screen acts as a shield to protect the operator from the arc radiation and sparks produced by the welding operation. Do not operate this equipment unless the arc screen is in place.
2.5 Equipment Description

2.5 Welding Equipment

In its standard configuration, the ArcWorld® V-6000 XHD Series system includes a welding power source, wire feeder, torch, and torch mount for each of the robots. Optional equipment may also be included with your ArcWorld® V-6000 XHD Series system (refer to Section 1.2.3).

2.5.1 Welding Power Sources

Motoman offers various brands and types of welding power sources. The welding power sources supplied with the ArcWorld® V-6000 XHD Series system depends on the customer’s specific application and preference. For specific information on the welding power sources supplied with your ArcWorld® V-6000 XHD Series system, refer to the welding power source manual that is included with the system documentation package (see Section 1.3).

2.5.2 Wire Feeder

A welding wire feeder is mounted on the upper arm (U-Axis) of each robot. The wire feeder is the “4-roll” type and provides reliable wire feeding at rates up to 750 inches per minute (ipm). An electronically controlled gas valve provides fast welding gas response time. Interchangeable feed rolls are used to accommodate different wire gauges and wire types. For additional information on how the wire feeder is mounted to the robot’s upper arm, including allowable load and installation position, refer to the wire feeder documentation that is included with the ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).

2.5.3 GMAW Torch

The ArcWorld® V-6000 XHD Series system uses either an air-cooled or water-cooled robotic/automatic GMAW torch for each robot. These are heavy-duty torches designed for quick replacement and minimum of robot reprogramming. The GMAW torch is installed in a torch mount at the end of the robot’s wrist flange. The torch mount provides multi-dimensional impact (collision) detection to protect the robot, torch, fixture, positioner, and work piece from damage in the event of a collision. Any torch impact (collision) triggers an Emergency Stop condition (refer to Section 4.4.2 and Section 4.4.3).

For applications that use the optional water-cooled torch, the ArcWorld® V-6000 XHD Series system includes a water circulator kit for each robot. For additional information on the torches that are supplied with your system, refer to the vendor documentation that is included with the ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).
2.6 Safety Features

The ArcWorld® V-6000 XHD Series system includes a total safety environment. If you comply with all the safety instructions and precautions given throughout this manual, the safety equipment helps to ensure safe operation of the robot work cell.

2.6.1 Welding Arc Protection

One by-product of the welding arc is an intense level of ultraviolet light. The ultraviolet light radiates outwardly (equal strength in all directions) from the weld point whenever an arc is established. If not attenuated, the radiated ultraviolet light can present a health risk to personnel near the welding arc. Two forms of welding arc protection are part of the ArcWorld® V-6000 XHD Series system:

- a steel arc screen on the positioner
- arc curtains (attached to the steel-mesh safety fencing)

The steel arc screen on the positioner is always positioned between the welding arc and the operator. This protects the operator from the ultraviolet light radiation and sparks that result from the welding operation (see Figure 1-1).

WARNING

Although safety fence arc curtains block the radiation of ultraviolet light, never look directly at the welding arc without protective eye wear.

The arc curtains filter (or “block”) most of the ultraviolet light radiation that would otherwise escape the work cell. Just as the arc screen on the positioner protects the operator from intense ultraviolet light, the arc curtains protect other personnel who are near the work cell.

2.6.2 Safety Fencing

The heavy-gauge, welded wire safety fencing that is provided with the ArcWorld® V-6000 XHD Series system encloses the entire work cell. It forms a physical barrier that prevents personnel from entering the work cell during automatic operation.

2.6.3 Safety Light Curtains

Infrared safety light curtains protect the operator from positioner movement. The positioner will not sweep if the light path (between the light curtain’s Send unit and Receive unit) is obstructed. Should any person or object enter this zone during a positioner sweep from A to B (or B to A), an E-STOP condition is triggered (refer to Section 2.6.4).

For additional information on the safety light curtain system, refer to the vendor documentation that is included with the ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).
2.6.4 Emergency Stop (E-STOP)
Emergency Stop (E-STOP) is a primary safety feature of the ArcWorld® V-6000 XHD Series system. A work-cell access door interlock, the safety light curtain system, robot welding torch impact (collision) detection circuitry (refer to Section 2.5.3), and E-STOP push buttons can all trigger an E-STOP condition. An E-STOP condition immediately de-energizes the control system and activates the robot emergency braking system (refer to Section 2.6.6). The E-STOP push buttons are used for an intentional shutdown of the ArcWorld® V-6000 XHD Series system and are installed at the following locations:

- Programming Pendant
- Operator Station

To resume operation after an E-STOP system shutdown, the operator must clear and reset the action that caused the E-STOP condition (refer to Section 4.4.2).

2.6.5 Programming Pendant’s ENABLE Switch
The ENABLE switch is part of the Programming Pendant and provides a safety feature that controls servo power while the system is in TEACH mode (see Figure 2-2). When pressed in, this switch allows the operator to enable servo power. Should the operator release the switch or grasp it too tightly, however, servo power is immediately disabled, thus preventing further robot movement. For detailed information about the operation of the ENABLE switch, refer to the DX100 Operator’s Manual for Arc Welding that is included with the ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).

2.6.6 Emergency Braking System
Each robot incorporates a braking system that protects personnel from injury and prevents equipment damage if servo power is removed. Upon loss of servo power, the brake system activates to hold all robot axes in place. The brake system incorporates a feature that allows the operator to release the brake of a specific robot axis, even if drive power is disabled. Brake release is accomplished with the Programming Pendant. Refer to the DX100 Manual Brake Release manual included with the ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).

2.6.7 Interlocked Work-cell Access Door
The work-cell access door features a safety interlock (see Figure 1-1). Any attempt to open the access door while the robots are in PLAY mode triggers an E-STOP condition (refer to Section 2.6.4).
3 Installation

3.1 Materials Required

Two to three qualified technicians can install the ArcWorld® V-6000 XHD Series system in a reasonable amount of time. Always comply all the safety instructions and precautions given throughout this manual during the installation process.

The instructions given in this section are general guidelines for installing the ArcWorld® V-6000 XHD Series system. Refer to your system drawings and relevant system component manuals for specific installation information (see Section 1.3).

3.1.1 Customer-supplied Items

- Shielding gas for the welding torches
- Local electrical service
- Earth ground wires for the robots, the DX100 controller, and peripheral equipment
- Earth ground rods and/or buried copper sheeting (quantity and placement depth as required to achieve specified resistance-to-ground reading of 100 ohms or less)
- Chemical (optional) to increase the conductivity of soil in the vicinity of the earth ground system
- Welding wire
- Clean, dry air supply (for torch tender or wire cutter options):
  - Flow Rate: 0.425 m³/min. (15 cfm)
  - Pressure: 620 kPa (gage) [90 psi (gage)]
- Forklift(s) and/or overhead crane
- Special anchor bolts and drill bits (refer to Section 6 for suggested anchoring hardware)
3.2 Site Preparation

WARNING

Be sure to provide sufficient room for access to the work-cell door, Operator Station, and system components that are exterior to the work cell. Failure to observe this precaution could result in injury to personnel during system operation and maintenance.

To prepare your site, proceed as follows:

1. Clear the floor and overhead space needed for the ArcWorld® V-6000 XHD Series system (see Figure 3-1). Allow an additional 1.2 m to 1.5 m on all sides of the work cell to provide the clearances needed for installation.

2. Gather all the customer-supplied items and required tools (refer to Section 3.1).
3.3 Removal of System Components from Shipping Skids

**WARNING**

- The positioner weighs approximately 4100 kg.
- The overhead robot structure with 3 MA1900 robots weighs approximately 2100 kg.
- The Common Equipment Base (with equipment) weighs approximately 900 kg.

Be sure that your lifting device is rated to safely handle these loads.
System components are attached to shipping skids at the factory prior to shipment to the customer. The customer is responsible for removing the components from the skids and inspecting the components for shipping damage.

**NOTE** If you notice any equipment damage, notify your shipping contractor as soon as possible.

**CAUTION**

Do **not** remove the positioner shipping bracket assembly until the positioner is securely anchored to the foundation. The shipping bracket assembly retains the headstock and tailstock in correct alignment during shipping and installation.

1. Unbolt each component from its shipping skid using a 3/4-inch socket (see Figure 3-2).
2. Use a forklift(s) or overhead crane to lift each component away from its shipping skid.

**NOTE** Two forklifts are required to lift or move the positioner. Forklift "pockets" are provided on each end of the positioner for this purpose.

**Figure 3-2: Typical Stabilizing Screw and Removal of A Shipping Lag Bolt**

*NOTE* – An air-powered tool is not required for removal of the shipping bolts, as these fasteners can be removed with ordinary hand tools. However, the air-powered tool does make quick work of the task.

3. Remove and discard or recycle all shipping materials, including the shipping skids. Do **not** remove the positioner shipping bracket assembly.
3.4 Installation — MRM2-1200M3X Positioner and Robots

**WARNING**

- The positioner weighs 4100 kg, make sure the lifting device used to move these objects are capable of safely handling this much weight.

1. Unbolt positioner from the shipping skid using a 3/4-inch socket.
2. Using two forklifts, one on each end, place positioner in position according to system drawings.
3. Use supplied hardware to level the positioner base.
4. Carefully remove any protective plastic wrapping and inspect positioner for shipping damage.
5. With the positioner in place, lower the robot overhead support into place on the headstock and tailstock housings.
6. Secure robot overhead support using eight M24 bolts on both headstock and tailstock.

**NOTE**

If shipping damage is found, notify shipper immediately.

3.5 Installing the Programming Base

**WARNING**

The programming base weighs approximately 350 kg. Be sure that your lifting device is rated to safely handle this load.

1. Using a forklift, place the programming base in position as shown in system prints.
2. Using an M36 socket to turn each leveling bolt, level the programming base.
3. Anchor programming base securely in place (refer to Appendix A for anchor requirements).
3.6 Installing the Controller Equipment Base

**WARNING**

The main controller equipment base (with equipment) weighs approximately 1600 kg. Be sure that your lifting device is rated to safely handle this load.

1. Loosen and remove lag bolts securing the common base and associated panels to the wooden shipping skid.
2. Carefully remove all protective packaging materials and discard or recycle.
3. Carefully inspect the controller equipment base, and associated equipment for shipping damage.

**NOTE**

If you notice any equipment damage, notify your shipping contractor as soon as possible.

4. Using a forklift, lift the common base away from the wooden shipping skid (forklift pockets are located at each end of the base).
5. Carefully place the common base next to the programming base closest to the positioner tailstock. (see Figure 3-2).
6. Adjust the leveling screws as required to level and stabilize the system.

7. Insert a drill bit through the center of a leveling bolt and drill a hole into the foundation to accept an anchor bolt (refer to Section 6 for foundation and anchoring suggestions).

8. Repeat the drilling process for each leveling bolt associated with base assembly.

9. Use compressed air to remove all concrete dust from each drilled hole.

10. At each drilled location, install and secure a suitable anchor bolt (refer to Section 6 for foundation and anchoring suggestions).

### 3.7 Installing the Safety Fencing

The fencing that surrounds the positioner and completes the welding cell's protective walls is shipped on its own skid with all the hardware needed for installation.

### WARNING

Be sure to wear protective eye wear during the anchoring process. Failure to observe this precaution could result in eye injury for the installation technician.

### CAUTION

Be careful when cutting the metal bands and wear protective gloves. The metal bands are under tension and may cause injury to anyone near the bands when cut.

See Figure 1-1 and Figure 3-1 for the general arrangement and positioning of the safety fence assembly. Refer to the safety fence manufacturer instructions for details of safety fence placement, erection, and anchoring. The safety fence instructions are included in the ArcWorld® V-6000 XHD Series system documentation package (refer to Section 1.3).
3.7.1 Door Latch Alignment

Adjust the location of the door latch as necessary to provide smooth operation of the door assembly. A #14 spanner bit is provided to loosen and adjust the location of the latch assembly. Metal shims are also provided and can be placed beneath the fence posts to make gross adjustments. See Figure 3-4.

*Figure 3-4: Door Latch Alignment*
3.8 Installing the Arc Curtains

The arc curtains are packaged in an accessories box that is shipped with the ArcWorld® V-6000 XHD Series system.

**WARNING**

Ensure that the work-cell safety fence is anchored in place before installing the arc curtains. Unanchored fence panels can fall and injure personnel or damage equipment.

Install the arc curtains as follows:

1. Unfold each arc curtain and install one on the inside of each work-cell safety fence panel using the supplied plastic cable ties and the eyelets in each arc curtain (see Figure 3-5).

2. Make sure that there are no gaps between the arc curtains.

3. Install the work-cell door arc curtain on the inside of the door panel using the supplied plastic cable ties and the eyelets in the arc curtain (see Figure 3-5).

*NOTE* – Arc curtain is installed on the fence panel side that faces the INTERIOR of the robotic work cell.
3.9 Installing the Safety Light Curtains

The procedure for installing the safety light curtain system is as follows:

1. Unpack both safety light curtain fence panels from their shipping position and move them into position. The light curtain units are oriented properly when their status lights are located near the base of the positioner.

2. Use the three bolt holes located on the positioner fence post to mount the light curtain fence panels (see Figure 3-6).

3. Unpack the light curtain cables and connect them to the matching connectors on the light curtain Send and Receive units.

4. Align the Send unit with the Receive unit. Refer to the light curtain manufacturer’s literature that is included in the ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).

5. After the light curtain units are installed and aligned, anchor the light curtain fence panel posts to the foundation (refer to Section 6 for suggested anchor drills and bolts).

6. Check the alignment of the light curtain Send and Receive units after the fence posts are anchored to the foundation. If indicated, readjust alignment of the light curtain Send unit and Receive unit.

*Figure 3-6: Safety Light Curtain Installation*
3.10 Installing the Operator Station

The procedure for installing the Operator Station is as follows:

1. Unload the Operator Station.
2. Remove the protective plastic wrappng from the Operator Station.
3. Inspect the Operator Station for shipping damage.

4. Place the Operator Station outside the fence in front of the positioner (see Figure 1-1 and Figure 3-1).

CAUTION

Be absolutely certain of the correct location for the Operator Station before securing it with anchor (lag) bolts.

5. Anchor the Operator Station to the foundation (refer to Section 6 for suggested drill bits and anchor bolts).

3.11 Cable Connections

After the ArcWorld® V-6000 XHD Series system components and peripherals are anchored in their correct locations, locate the interconnect cables for the system components and route them according to the system drawings and schematics included in the ArcWorld® V-6000 XHD Series system documentation package. All cables and connectors are labeled to ensure correct connection to the mating connectors on the applicable system component.

NOTE

A small gap exists between the bottom of the work-cell safety fence and the floor. This gap provides a passage for cables that run between the components outside the work cell and those inside the work cell.

3.11.1 Connecting the Earth Ground

The robot and DX100 controller must be connected to a low-resistance earth ground. If a ground stake is used, it should be driven at least 2.43 m into the soil. The soil surrounding the driven ground stake should be treated with a chemical that increases the soil conductivity in the vicinity of the driven ground stake. This is often referred to as a “low-resistance earth ground” and may require more than a single driven ground rod, depending on soil conditions. Multiple ground rods (bonded together) or even a bonded network of buried copper sheeting (plus conduction-enhancing chemicals) may be required, depending on local soil conditions. In any event, the “low-resistance earth ground” must indicate a resistance of 100 ohms or less (when measured directly between grounded equipment and the earth ground system). Be advised that...
specialized measuring equipment is usually required to get an accurate “resistance-to-ground” reading. Consult a specialist in this field, if required.

**NOTE**

The customer shall supply all wires associated with the earth ground. The customer is responsible for establishing the correct gauge of all wires associated with the earth ground and maintaining an adequate earth ground (measured resistance of 100 ohms or less).

Connect the robots and controller assembly to the earth ground as follows:

1. Connect one end of an earth ground wire to the lug marked EARTH GROUND on the connector panel of robot R1. Connect the other end of the earth ground wire to the low-resistance earth ground. See *Figure 1-1* for the location of robot R1.

2. Connect one end of an earth ground wire to the COMMON GROUND BUS BAR located inside DX100 controller (see *Figure 2-1*). Connect the other end of the earth ground wire to the low-resistance earth ground.

*Fig. 3-7: Grounding Method*

3.11.2 Connecting the Robot Cables

Two cables, 1BC and 2BC, connect the robot to the controller. The 1BC cable provides position feedback from the robot to the controller. The 2BC cable provides power to the robot’s servo motors. To connect the robot cables, proceed as follows:

- 5.5 mm² or more
- Bolt M8 (For grounding) Delivered with the manipulator

Section A-A’
1. Unpack the Programming Pendant and plug its connector into the receptacle on the front door of the controller.

2. Unpack the two large black manipulator cables and route one to the controller and the other to the back of the robot.

3. Connect one end of each cable (labeled 1BC and 2BC) to the 1BC and 2BC connections on the back of the robot (see Figure 3-8). Connect the other ends of the 1BC and 2BC cables to the 1BC and 2BC connections on the side of the controller.

Fig. 3-8: Manipulator Cables

![Diagram of cable connections]

CAUTION

Use care when attaching the cable connectors to the mating connectors on the robot(s) and controller(s). Do not use excessive force. Make sure that the cable connectors are correctly aligned with the mating connectors. The connectors are of the “multi-pin” type and are easily damaged if forced into position.
3.11.3 Connecting the Welding Cables

Negative (Ground) Cables

The MRM2-1200 M3X positioner has a welding ground bar located inside the headstock housing. The welding ground cables are connected to this ground bar from the welders. The welding ground cables are shipped in an accessories box. To connect the ground welding cables, use your system prints and proceed as follows:

1. Unpack the negative ground cables and check for damage.

If damage is found, notify shipper immediately.

2. Connect one end of the welding ground cable to the Welder negative terminal. Check that the connection is tight.
3. Connect the other end of the Welder ground cable to the ground connection located on the side of the headstock housing. Verify connection is tight.

Positive Cables
1. The positive welding cables (R1, and R2) are wrapped in leather and wire-tied to each robot. One end of each positive cable is properly connected to the robot.

2. To connect the positive welding cables, use your system prints and proceed as follows:
3. Cut the wire-ties and unwrap the positive weld cables from each robot.
4. Check cables for damage.

5. Route the positive welding cables to each welder.
6. Connect the positive welding cables to each welder positive (+) terminal. Check that the connection is tight.

3.11.4 Connection to Local Electrical Service

**NOTE** If damage is found, notify shipper immediately.

**WARNING**
Local electrical service connection to the ArcWorld® V-6000 XHD Series system must be performed by a qualified, licensed electrician. Electrical and grounding connections must comply with the National Electrical Code (NEC), as well as all local electrical codes.
After all the system components have been properly installed and interconnected, connect local electrical service to the DX100 controller and welding power source (refer to chapter 3.11.4.1 and chapter 3.11.4.2).

3.11.4.1 DX100 Controller

For detailed electrical service interconnect procedures for the DX100 controller, refer to the DX100 Controller Manual and ArcWorld® V-6000 XHD Series system drawings and schematics that are included with your system documentation package (see Section 1.3).

3.11.4.2 Welding Power Sources

Refer to the welding power source documentation and ArcWorld® V-6000 XHD Series system drawings and schematics for electrical service connection procedures and diagrams for the welding power sources.

3.12 Safety/Operation Check

Before installing the tooling and fixtures for your application, take a few minutes to perform the following safety/operation check:

1. Ensure the correct alignment and operation of the safety light curtain system (refer to the safety light curtain documentation that is included with the ArcWorld® V-6000 XHD Series system).

2. Check the security and integrity of all cable connections.

3. Ensure that the work-cell sliding access door is closed and the door interlock is engaged.

4. Verify the correct settings for the welding power sources (refer to the welding power source documentation that is included with your ArcWorld® V-6000 XHD Series system).

5. Verify that local electrical service complies with the power requirements for your ArcWorld® V-6000 XHD Series system.

6. Verify that local electrical service is correctly wired into the DX100 controller assembly and the welding power sources (refer to Section 3.11.1).

7. Set the power ON-OFF switch on the DX100 controller to ON (see Figure 2-1).

The ArcWorld® V-6000 XHD Series system is configured for three-phase 460/480V AC primary power. For additional information, refer to the electrical drawings and schematics that are included with your system documentation package (see Section 1.3).

CAUTION

The ArcWorld® V-6000 XHD Series system is now ready for power-up. Qualified, trained personnel who are familiar with this system should perform the power-up sequence.
8. Set the service disconnect boxes for the welding power sources to ON (see Figure 2-1).

9. Set the power ON-OFF switch on the welding power sources to ON.

---

**WARNING**

Before operating the robots, verify that each E-STOP push button disables servo power when activated (pushed in). Each E-STOP push button must immediately stop robot and positioner movement when activated (pushed in).

---

10. Check for correct operation of all E-STOP push buttons (refer to Section 2.6.4).

11. Check for correct operation of the system HOLD buttons on the Programming Pendant and Operator Station (ROBOT HOLD). Refer to the Operator’s Manual for Arc Welding for more information on the pendant’s HOLD button (see Section 1.3). Refer to Section 2.3.3 and the manipulator manual for more information on the Operator Station’s ROBOT HOLD button (see Section 1.3).

12. Check for correct operation of the work-cell access door safety interlock.

13. Remove power from the ArcWorld® V-6000 XHD Series system after completion of the safety/operation check.
3.13 Installation of Tooling and Fixtures

Your ArcWorld® V-6000 XHD Series system is now ready for installation of tooling and fixtures for your particular application. Personnel who are familiar with the operation of the ArcWorld® V-6000 XHD Series system should do the installation. After tooling installation, test the positioner for correct operation. Refer to the positioner manual for information on how to test that the positioner is operating correctly (see Section 1.3).

- All tooling and fixtures for the positioner shall be supplied by the customer.
- Motoman recommends application of a corrosion/rust preventive compound to tooling and fixtures located in a high-humidity environment.
This section provides a brief overview of the operating procedures and precautions for your ArcWorld® V-6000 XHD Series system. For more detailed operating information, refer to the specific component manuals that are part of the ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).

The ArcWorld® V-6000 XHD Series system is a fully integrated robotic arc welding cell. The Master job setup, and the sub-jobs programmed within it, determine how the robot performs the welding operation or other tasks. The robots weld parts on one side of the 180-degree reciprocating positioner, while the operator loads or unloads parts on the opposite side. Once the robots are finished with the welding process, they return to the Home position. The operator then sweeps the positioner 180 degrees placing the unwelded parts into the robot work area and the finished parts into the operator area for unloading.

The MRM2-1200 M3X positioner uses a 180-degree reciprocating motion that sweeps the parts tooling and fixtures from the operator’s loading zone, into the robot’s work zone, and back. The positioner arc shield visually divides the positioner into two separate halves, labeled Side A and Side B. As the positioner reciprocates, Side A moves under the primary axis and Side B moves over the primary axis. When Side A is in the robot’s welding zone, Side B is facing the operator, ready to be loaded or unloaded, and vice versa. Additionally, the headstock/tailstock on both Sides A and B rotate, which provides two welding surfaces per side. Loading fixtures and pneumatic or electric lines can be attached to the headstock and tailstock on both sides.

The customer shall supply all tooling fixtures for the positioner.

4.1 Programming

The operation of this system is programming dependent. The following operating instructions are based on one possible configuration of this system. Your system configuration and job structure may differ slightly from that presented here; however, basic operation will be the same. For additional programming procedures and information, refer to the DX100 controller documentation that is included with your ArcWorld® V-6000 XHD Series system documentation package (see Section 1.3).

Any changes made to your system configuration and/or job structure will alter the operation of the system. Motoman recommends that you do not modify the original jobs and system configuration of your ArcWorld® V-6000 XHD Series system. If you determine a need to modify the original jobs and system configuration, make any modifications to a copy of the original. Keep the original as a backup. Do not modify the original. Modifications must be performed by trained and experienced personnel who are familiar with the operation of the ArcWorld® V-6000 XHD Series system. If you have questions concerning the configuration of your system, please contact Motoman’s 24-hour Customer Support (refer to Section 1.4).
4.2 Sweeping the Positioner

The robots must be in HOME position before you can sweep the positioner.

Selecting MANUAL mode on the Operator Station’s POSITIONER AUTO/MANUAL switch allows the operator to sweep the positioner without activating the robot. Parts can be loaded onto the fixture to achieve the most efficient configuration and then swept into the welding zone, before teaching the robot a series of moves. To sweep Side A or Side B of the positioner into the robot’s welding zone, proceed as follows:

1. Place the robot in HOME position (refer to Section 4.3.2).
2. Make sure that the Operator Station is enabled (Programming Pendant’s Mode Select Switch set to REMOTE).
3. Set the Operator Station’s POSITIONER AUTO/MANUAL switch to MANUAL and start the Control Master job (refer to Section 4.3.3).

Normally, the robot will not move out of HOME position when the POSITIONER AUTO/MANUAL switch is set to MANUAL (this depends on job structure).

Cycle Start latching is not operative in MANUAL mode.

4. Press the CYCLE START/CYCLE LATCHED button on the Operator Station (the positioner sweeps each time this button is pressed).

4.2.1 Rotating the Headstock

To program rotation of the Motoman MRM2-1200 M3X positioner headstock, proceed as follows:

WARNING

• If the robots are working on a part and the headstock is not turning, DO NOT assume that the headstock will not turn. The robot is executing programmed steps which could index the headstock at any time.

The following preconditions must be met:

• The controller must be in TEACH mode.

• The Servo On Ready key must flashing. If the Servo On Ready key is not flashing, press it.

To move headstock:

1. Press EX. AXIS key on programming pendant to display proper axis of operation.
2. Check status screen to ensure S2 for Side A or S3 for Side B is displayed.

3. Press S+ or S- (X+ or X-) motion keys on programming pendant to move headstock. Jog speed is set on programming pendant.

WARNING

- Do Not use S1 or S4 for any reason. Use S2 for Side A or S3 for Side B. Misuse will create a SERVO TRACKING ERROR.

4.3 Daily Operation

The procedures below represent the typical operating sequence from power-up to shutdown. Your basic operating procedures may vary depending on your situation.

- Perform the start-up procedure (refer to Section 4.3.1).
- Move the robot to HOME position (refer to Section 4.3.2).
- Select the Control Master job (refer to Section 4.3.3).
- Perform the operation cycle (refer to Section 4.3.4).
- Perform the shutdown procedure (refer to Section 4.3.5).

4.3.1 Start-up Procedure

To start up the ArcWorld® V-6000 XHD Series work cell from a power-off condition, proceed as follows:

1. If installed, switch the DX100 controller electrical service disconnect box to ON.

2. Set the power ON-OFF switch on the DX100 controller to ON (see fig. 2-1).

3. Switch the welding power source electrical service disconnect box to ON (see fig. 2-1).

4. Set the power ON-OFF switch on the welding power source to ON (the ON-OFF indicator lamp on each welding power source illuminates).

5. Open the regulator valve for the welding gas supply.

6. Make sure that the work-cell access door is closed and operating properly and the door safety interlock is engaged.

An electrical service disconnect box for the DX100 controller shall be supplied (if desired) by the customer. It is not part of the ArcWorld® V-6000 XHD Series system shipment.
7. Make sure all E-STOP buttons are released. E-STOP buttons are installed at the following locations:
   • Programming Pendant
   • Operator Station
8. Select TEACH mode on the Programming Pendant.
9. Place the robot in HOME position (refer to Section 4.3.2).

### 4.3.2 Robot HOME Position
To move the robot to HOME position:
1. Select TEACH mode on the Programming Pendant.
2. Select MAIN MENU on the Programming Pendant’s touch screen.
4. Select SELECT JOB on the Programming Pendant’s touch screen (a job list appears on the screen).
5. Use the navigation cursor key to move the cursor to SAFE job and then press SELECT (the job appears on the display screen).
6. Turn servo power ON by pressing SERVO ON and holding in the ENABLE switch.
7. Use the FWD button on the Programming Pendant to jog the robot to HOME position.

### 4.3.3 Master Job
With the system powered up and in TEACH mode, call up the Master job:
1. Select JOB on the Programming Pendant’s touch screen.
2. Select CTRL MASTER on the Programming Pendant’s touch screen.
3. Press SELECT twice to activate the Master job.
4. Select PLAY mode on the Programming Pendant (job playback operation is enabled).
5. Press the SERVO ON button on the Programming Pendant.
6. Press the START button on the Programming Pendant (the Control Master job cycles, waiting for a Cycle Start input from the Operator Station).
7. Transfer control to the Operator Station by selecting REMOTE on the Programming Pendant’s Mode Select Switch.

The ArcWorld® V-6000 XHD Series work cell is now ready for operation.
4.3.4 Operation Cycle

The following is the typical sequence of operation for the ArcWorld® V-6000 XHD Series work cell after start-up:

1. The operator loads the fixture on the operator side of the positioner with parts to be welded.
2. The operator steps out of the safety zone created by the safety light curtain system and moves to the Operator Station.
3. The operator presses the green CYCLE START/CYCLE LATCHED button on the Operator Station.
4. The positioner sweeps, placing parts to be welded into the robot work area. The robot then begins to weld the parts (if the Operator Station’s POSITIONER AUTO/MANUAL switch is set to AUTO).
5. While the robots are welding, the operator loads the operator side of the positioner with the next group of parts to be welded.
6. The operator again moves to the Operator Station and presses the green CYCLE START/CYCLE LATCHED button (the Cycle Latched light illuminates). When the robots are finished welding, it returns to HOME position. The positioner then sweeps again to return the completed, welded parts to the operator position, while moving the next group of parts into the robot work area.
7. The operator moves back to the operator side of the positioner and unloads the completed, welded parts.

4.3.5 Shutdown Procedure

Use the following procedure to perform a normal shutdown of the ArcWorld® V-6000 XHD Series system:

1. Make sure the robots are in HOME position.
2. Turn off the system servo power by pressing the E-STOP button on the Operator Station or Programming Pendant.
3. Select TEACH mode on the Programming Pendant.
4. Set the DX100 controller power ON-OFF switch to the OFF position.
5. Set both welding power source power ON-OFF switches to the OFF position.
6. Close the regulator valve for the welding gas supply.
7. Switch the DX100 controller disconnect box (if installed) to OFF.
8. Switch the welding power source disconnect box to OFF (see fig. 2-1).

The ArcWorld® V-6000 XHD Series system is now shut down.
4.4 System Recovery

When a system error or alarm occurs, you must clear the error or alarm to return the system to normal operation. The paragraphs below describe the different types of alarms and errors you might encounter and how to remedy them when you do.

4.4.1 Alarms and Errors

There are three levels of alarms and errors that will stop the program:

- Error messages
- Minor alarms
- Major alarms

For more detailed information on alarm and error recovery, refer to the maintenance and DX100 controller documentation that is included with your ArcWorld® V-6000 XHD Series system (refer to Section 1.3).

4.4.1.1 Error Messages

Error messages are usually the result of simple, easily cleared operation errors. One example of this type of error is pressing the START button when the robots are not in PLAY mode.

Clear errors of this type by pressing the CANCEL button on the Programming Pendant.

4.4.1.2 Minor Alarms

Minor alarms usually involve programming errors. Clear alarms of this type by pressing the CANCEL button on the Programming Pendant.

4.4.1.3 Major Alarms

Major alarms usually involve hardware failures. Examples of this type of error include an overload condition and abnormal speed.

Clear alarms of this type by cycling the DX100 controller in accordance with the following steps:

1. Rotate the DX100 controller’s power ON-OFF switch to OFF.
2. Allow the controller’s power ON-OFF switch to remain in the OFF position for approximately 10 seconds.
3. Rotate the controller’s power ON-OFF switch to ON.

4.4.2 E-STOP Recovery

An E-STOP (emergency stop) will occur under any of the following conditions:

- An E-STOP button is pushed in (activated).
- The work-cell access door is opened while the robots are not in TEACH mode.
- The safety light curtain system is triggered while the positioner is sweeping.
- A welding torch collision triggers a shock sensor output (refer to Section 4.4.3).

After an E-STOP condition occurs, restart the ArcWorld® V-6000 XHD Series system as follows:
1. To clear the E-STOP condition, perform any of the following actions that apply:
   • Release the activated E-STOP push button
   • Close the work-cell access door
   • Clear the area in front of the positioner that is protected by the safety light curtain system
   • Clear the shock sensor condition (refer to Section 4.4.3).

   **CAUTION**

   If an E-STOP condition occurs while the positioner is sweeping, the positioner will continue the sweep when the ArcWorld® V-6000 XHD Series system is restarted.

2. Press the SERVO ON button on the Programming Pendant.
3. Select REMOTE mode on the Programming Pendant's Mode Select Switch to transfer control of the system to the Operator Station.
4. Press the green START button on the Operator Station.

   The ArcWorld® V-6000 XHD Series system is now ready to continue operation.

**4.4.3 Shock Sensor Recovery**

   The robot includes a Motoman gun mount. This mount is designed to protect the torch from damage in case of a crash (collision). A slight deflection of the torch activates a SHOCK SENSOR signal that triggers an E-STOP condition. To clear the E-STOP condition, you must override the shock sensor and move the affected robot clear of the impact. To override the shock sensor, proceed as follows:

   1. Select MAIN MENU on the Programming Pendant's touch screen.
   2. Select ROBOT on the Programming Pendant's touch screen.
   4. Select RELEASE to release the shock sensor.
   5. Turn servo power ON (press in on the pendant’s ENABLE switch while pressing SERVO ON READY).
   6. Move the affected robot clear of the impact position.

   The ArcWorld® V-6000 XHD Series system is now ready to continue operation.
5 Maintenance

Maintenance must be performed by authorized personnel who are familiar with the ArcWorld® V-6000 XHD Series system. Be sure to read and understand the documentation for a particular component before doing repair maintenance or preventive maintenance on that component. Be sure that you understand the maintenance procedures, have the proper tools at hand, and comply with all the safety instructions and precautions given throughout this manual.

The maintenance intervals given in Table 5-1 are recommendations only. Adjust the frequency and level of repair maintenance and preventive maintenance to suit your specific equipment schedules and shop environment.

For periodic maintenance procedures and schedules for the individual components of your ArcWorld® V-6000 XHD Series system, refer to the documentation that is included with your system documentation package (refer to Section 1.3).

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**CAUTION**

If your system uses water-cooled torches, use only Motoman-specified antifreeze. Typical automotive antifreeze contains additives that can clog the small cooling ports in the torches and damage sealing gaskets in the water circulator pumps.

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### Table 5-1: Periodic Maintenance

<table>
<thead>
<tr>
<th>FREQUENCY</th>
<th>COMPONENT</th>
<th>PROCEDURE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Daily (or on condition)</td>
<td>Water Circulators (water-cooled torch application only)</td>
<td>Add a mixture of Motoman antifreeze (P/N 131224-1) and distilled water, as required. Mix antifreeze and distilled water in proportions shown on the antifreeze container.</td>
</tr>
<tr>
<td></td>
<td>All safeguard items – work-cell door interlocks, E-STOP push buttons, safety light curtains, arc curtains, etc.</td>
<td>Check the physical condition of the safeguard item and ensure that it is working correctly.</td>
</tr>
<tr>
<td>One Month (or on condition)</td>
<td>ArcWorld® V-6000 XHD Series Work Cell</td>
<td>Remove accumulated dirt, grease, and debris from inside and outside the work cell.</td>
</tr>
<tr>
<td>Six Months (or on condition)</td>
<td>Spanner Plates</td>
<td>Check the integrity and torque of the hardware that secures the spanner plates to the robot equipment base and positioner (see fig. 3-2).</td>
</tr>
</tbody>
</table>
6 Anchor Requirements

The purchaser must determine all anchoring and foundation requirements and supply the appropriate anchoring hardware for a particular installation. Always use chemical anchors for equipment with dynamic loads. Use appropriate sized anchors, relative to the clearance holes, to anchor equipment to the floor. Table 6-1 provides sample anchor and foundation requirements for peripheral equipment. Refer to equipment manuals included with your system documentation package (Section 1.3) for anchoring requirements.

**WARNING**

Do not mount robots directly to the floor without the indicated floor plate. Failure to follow floor-plate requirements can result in equipment damage or injury to personnel.

### Table 6-1: Minimum Recommended Equipment Anchor Requirements

<table>
<thead>
<tr>
<th>EQUIPMENT</th>
<th>MINIMUM HILTI® ANCHOR ROD DIAMETER/TYP</th>
<th>MINIMUM FLOOR-PLATE REQUIREMENTS</th>
<th>MINIMUM FOUNDATION REQUIREMENTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>ROBOTS</td>
<td>Refer to the manipulator manual included with your system documentation package (Section 1.3) for anchoring requirements. Always use chemical anchors for equipment with dynamic loads. Use appropriate sized anchors, relative to the clearance holes, to anchor equipment to the floor.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>POSITIONER</td>
<td>Refer to the positioner manual included with your system documentation package (Section 1.3) for anchoring requirements. Always use chemical anchors for equipment with dynamic loads. Use appropriate sized anchors, relative to the clearance holes, to anchor equipment to the floor.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>PERIPHERAL EQUIPMENT</td>
<td>1/2-inch Kwik Bolt II Style Anchor (Note 1)</td>
<td>Not Applicable</td>
<td>3-inch minimum thickness or 1.3 embedment depth (whichever is larger) 4000 psi Reinforced Concrete</td>
</tr>
<tr>
<td>WORK-CELL FENCE POSTS</td>
<td>3/8-inch Kwik Bolt II Style Anchor (Note 1)</td>
<td>Not Applicable</td>
<td>3-inch minimum thickness or 1.3 embedment depth (whichever is larger) 4000 psi Reinforced Concrete</td>
</tr>
<tr>
<td>OPERATOR STATION PEDESTAL</td>
<td>1/4-inch Kwik Bolt II Style Anchor (Note 1)</td>
<td>Not Applicable</td>
<td>3-inch minimum thickness or 1.3 embedment depth (whichever is larger) 4000 psi Reinforced Concrete</td>
</tr>
</tbody>
</table>

**NOTES:**

(1) Reference source: Hilti® Product Technical Guide (Section 4.3.3) for hardware specifications or equivalent.

Refer to http://us.hilti.com or http://ca.hilti.com for further information.